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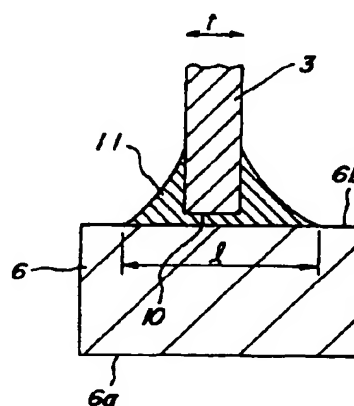
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(54) Joined articles and a process for producing such joined articles

(57) A process is disclosed for producing a joined article between a ceramic member and another member, which process includes the steps of brazing the ceramic member with another member by using a brazing material composed of 50 to 99 wt% of copper, 0.5 to 20 wt% of aluminum, 0.5 to 5 wt% of at least one kind of active metals selected from the group consisting of titanium, zirconium, hafnium, vanadium and niobium, thereby obtaining a joined body including the ceramic member, another member and a layer of the brazing material, and heating the brazing material layer in an oxidative atmosphere.

FIG. 4



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EP 0 945 414 A3



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EUROPEAN SEARCH REPORT

Application Number
EP 99 30 2301

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.8)
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			TECHNICAL FIELDS SEARCHED (Int.Cl.8)
			C04B
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
THE HAGUE		2 September 1999	Hauck, H
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**ANNEX TO THE EUROPEAN SEARCH REPORT
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